directing a stream of gas to impinge on the tail to lay the tail of the masking material across a face of the second tool;

trapping the tail of the masking material between the face of the second tool and a glass pane so that the adhesive side of the masking material contacts the workpiece; and

moving the first tool away from the adhesive side of the masking material while the tail of the masking material is trapped between the face of the second tool and the workpiece.

29. The method of claim **28**, wherein the face of the second tool includes a low friction skin.

30. The method of claim **28**, wherein the second tool includes a resilient pad located beneath the face of the second tool.

31. The method of claim **28**, wherein the glass pane is a member of an insulating glass unit.

32. The method of claim **28**, wherein directing the stream of gas comprises placing an air supply in fluid communication with an air knife.

33. The method of claim **28**, further comprising the step of moving the second tool along the non-adhesive side of the masking material by a first distance thereby adhering a first section of the masking material to the glass pane.

34. The method of claim **33**, further comprising the step of cutting the masking material along an un-adhered portion to create a strip of masking material including the first, adhered, section and a second, un-adhered, section.

35. The method of claim **34**, further comprising the step of further moving the second tool along the non-adhesive side of the masking material by a second distance thereby adhering the second section of the strip of masking material to the glass pane.

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